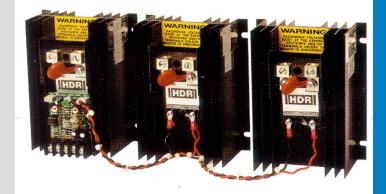
## MODEL **ZF3** SERIES **Power Controls**

Three-Phase (3 or 4 Wire) Zero-Fired Models Rated 15 - 70 Amperes

The **ZF3 Series** are three-phase (3 or 4 wire), zero-fired Solidstate Relay (SSR) Power Controls designed to deliver maximum power control with the reliability normally found in much larger units. Utilizing only two frame sizes, these units are conservatively engineered for years of trouble-free service while providing the benefits of precise, reliable control for your electrical process.

The ZF3 Series accepts all standard voltage and current command signals or a remote potentiometer input. Standard operating voltages are 120, 240, 400, 480 & 575 Vac, 3 Phase, 50/60 Hz. Other voltages are available.

Multi-turn zero and span adjustments are provided for matching the SCR power control to the command signal. The command signal indicator's (green) flash rate provides a visual indication of the output voltage.



# MODEL **ZF3**

- Electrically Isolated Heat Sinks
- Compact Size
- Conservative Thermal Design
- Voltage Squared Linearity
- Transient Voltage Protection (MOV)
- Command Signal Indicator
- Multi-Turn Zero & Span Adjustments
- Silkscreen Printed Circuit Boards
- UL,cUL Listed, CE Compliant
- 5 year "No Hassle" warranty

### **Applications:**

Primarily used to control static resistive or non-inductive 3 or 4 wire loads.

- Small electric furnaces
- Electric ovens, kilns & heaters
- Extrusion or injection molding

Toll Free: 1-888-PWR-CNTL

1-888-797-2685 Fax: 1-614-308-5506

Web: www.hdrpower.com

### **SPECIFICATIONS:**

**Control Method:** Zero-firing of back-to-back

SSRs (3-leg Control)

120, 240, 400, 480, 575 Vac **Voltage Rating:** 

3 phase, 50/60 Hz,

**Current Ratings:** 15, 25, 40, 70 Amperes

**Command Signal:** Most standard process

signals

Isolation: 2500 volts rms from power

circuit to command signal

and to ground

Adjustments: Zero and span, multi-turn

**Ambient Temperature:** Operating: 0° to 50° C

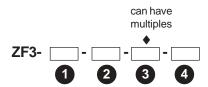
> -10° to 70° C Storage:

**Relative Humidity:** 0 to 95% (non-condensing)

Weights: 15 thru 40A -3.6 lbs. 70A -9.0 lbs.

#### **HOW TO ORDER:**

Make one selection from each of the tables shown. Place the selections in the corresponding boxes to build your model number.



### **VOLTAGE TABLE\***

120 Vac

120 240 400

240 Vac 400 Vac 480 Vac 480 575 Vac 575

\*Other voltages available

### **CURRENT TABLE**

15 Amps

25 Amps 40 Amps

70 Amps

15 25 40 70

### **3** OPTION TABLE

N.O. Thermostat NO N.C. Thermostat NC SCR Failure Alarm SF UB

Load Unbalance Alarm Fuse Kit

FΚ <sup>△</sup>24 Vac Transformer ΤX 4-20 mA 0-10 VDC 0-5 VDC

\*Manual Pot Input Others

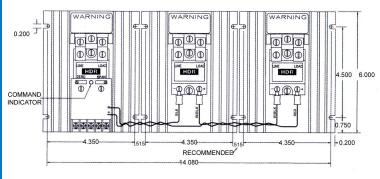
**COMMAND SIGNAL TABLE** 

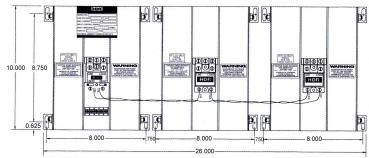
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<sup>∆</sup>REQUIRED \*Requires external potentiometer (5k)

### **DIMENSIONS:**

15 thru 40A **70A** 





Depth: 3.096 Depth: 5.000

Specifications subject to change without notice